Parts List

The following parts are included in the carton. Separate and check to see that all parts are accounted for before starting to assemble. If you are missing any parts, call the customer service number listed below and request that the missing parts be sent to you.

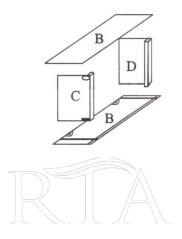
A.	Door and Face Frame (1)	E.	Back Panel (1)
B.	Side Panels (2)	F.	Shelves (2)
C.	Top (1)	G.	Hardware Box (1)
D.	Bottom (1)		Shelf Clips (8), #6x3/4" Screws (4)

These wall cabinets are single, double door and vary in size; however, the assembly instructions are the same for each cabinet.

W1230, W130, W1830, W2130, W2415, W2430, W2730, W3015, W3018, W3030, W3315, W3615, W3630

Assembly Steps

- Step 1. Remove the wall unit parts and make sure all are accounted for. Place one of the side panels (B) with the connectors facing up on a flat, soft working surface
- Step 2. Insert the top (C) and bottom (D) into the grooves on the side panel (B) (ref. Figure 1). Align the plastic half sections of the cam lock connectors. The half connector on the top and bottom should cover the plastic connector on the side panel and be flush. Using a screwdriver, turn the cam lock to the right 180 degrees (ref. Figure 2).
- Step 3. Place the door and frame assembly with the door(s) facing down on a flat, soft working surface. Take the assembly from Step 2 and align the side into the grooves on the face frame and the connectors (ref. Figure 3). Align all of the cam lock connectors, confirm that they are fully seated and then use the screwdriver to turn the cam to tighten.





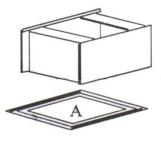


Figure 3

- Step 4. Slide the back panel (E) into the groove in the rear of the side panels (B). Make sure the finished side of the panel is to the inside of the cabinet. Once the back panel is aligned and flush at the top and bottom, fasten with the #6x34" screws into the pre-drilled holes in the back panel.
- Step 5. Your wall cabinet is now complete. For cabinet wall mounting: Depending on your existing wall condition (e.g. wood, concrete, tile), consult a professional contractor or building material supplier for the proper mounting method and materials to use. After mounting the cabinet to the wall, insert the shelf clips into the holes in the cabinet side panels at the desired height and slide in the shelves (F).

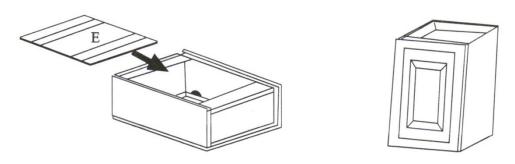


Figure 4

Figure 5

CAUTION: THESE CABINETS ARE NOT DRILLED FOR HARDWARE, SO THAT YOU MAY SELECT THE STYLE AND FINISH FOR YOUR PERSONAL DÉCOR. PLEASE BE CAREFUL AND CHECK YOUR MEASUREMENTS SEVERAL TIMES PRIOR TO DRILLING HOLES AS THE PROODUCT WARRANTY DOES NOT COVER DAMAGE OR PROBLEMS CAUSED BY MISS-DRILLING.

